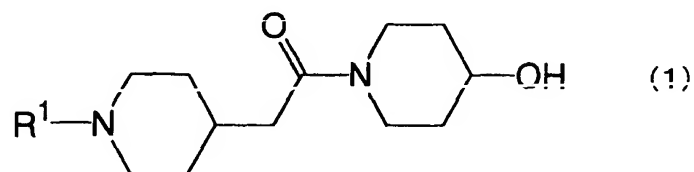
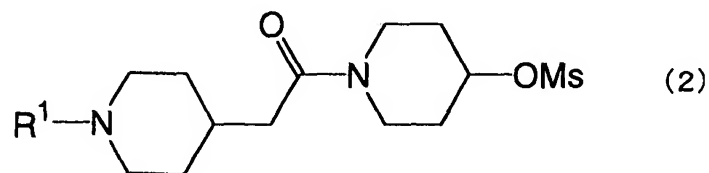


ABSTRACT OF THE DISCLOSURE

A method of producing an  
N-alkoxycarbonylpiperidine derivative, comprising  
reacting an N-aralkylpiperidine derivative represented  
5 by the following general formula (1):

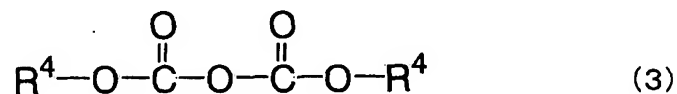


wherein R¹ represents an aralkyl group which may have a  
substituent, with a mesyl halide in the presence of a  
10 base, thereby obtaining a mesylated product represented  
by the following general formula (2):



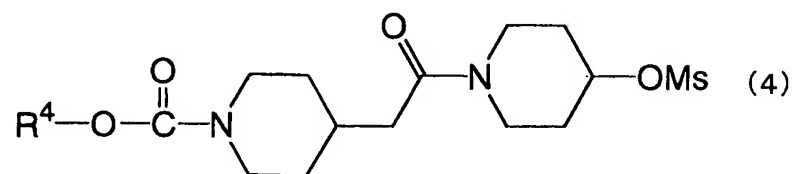
wherein R¹ represents an aralkyl group which may have a  
15 substituent and Ms represents a mesyl group, and

reacting the mesylated product with a dicarbonate  
represented by the following general formula (3):



20 wherein R⁴ represents an alkyl group, in the presence  
of hydrogen and a catalyst containing palladium,  
thereby obtaining an N-alkoxycarbonylpiperidine

derivative represented by the following general  
formula (4):



- 5 wherein  $R^4$  represents an alkyl group and Ms represents a mesyl group.